



SWAPNROOP DRUGS & PHARMACEUTICALS

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CERTIFICATE OF ANALYSIS

Product Name	ESCITALOPRAM OXALATE IP	CAS No:	219861-08-2.
Batch No.	2605001	Manufactured by	Swapnroop Drugs & Pharmaceuticals
Date of Mfg.	MAY-2026	Date of Analysis	20/05/2026
Batch Quantity	-	Retest Date	APR-2031

Sr No	Test	Acceptance Criteria	Results
1	Description	A white to almost white crystalline powder.	Almost white crystalline powder.
2	Solubility	Freely soluble in methanol, sparingly soluble in water, very slightly soluble in ethyl acetate and insoluble in heptane.	Complies
3	Identification (IR)	IR spectrum of working standard should be matches with that of sample spectrum.	Complies
4	Specific Optical Rotation	+10.0° to +13.0°	+11.880°
5	Limit of R-Citalopram by HPLC	Not More Than 2.0%	0.99%
6	Related Substances (Any Other Impurity)	Not More Than 0.50%	0.03%
7	Related Substances (Total Impurities)	Not More Than 1.0%	0.09%
8	Heavy Metals	Not More Than 20 ppm	Less than 20 ppm
9	Sulphated Ash	Not More Than 0.10%w/w	0.05%w/w
10	Water Content by KF	Not More Than 1.0%w/w	0.42%w/w
11	Assay by HPLC (On anhydrous basis)	Between 98.0%w/w to 102.0%w/w	Between 98.0%w/w to 102.0%w/w
12	Residual Solvents (Acetone)	Not More Than 5000 ppm	285 ppm
13	Residual Solvents (Iso propyl alcohol)	Not More Than 5000 ppm	Not Detected
14	Residual Solvents (Tetra hydro furan)	Not More Than 720 ppm	3 ppm
15	Residual Solvents (Methylene chloride)	Not More Than 600 ppm	3 ppm
16	Residual Solvents (Toluene)	Not More Than 890 ppm	6 ppm

Storage: Store in air tight container below room Temperature

Conclusion: Product Complies as per above Specifications

Prepared By	Checked by	Approved By



Sonali Nirmal
Date: 23/05/2026



Dadarao Kakde
Date: 23/05/2026



Nayna Nehete
Date: 23/05/2026

